

- 1. Hydraulic power is nearly always generated from mechanical power. Example: A hydraulic pump driven by an engine crankshaft.
- 2. Hydraulic power output is nearly always achieved by converting back to mechanical energy. Example: A cylinder, which raises a heavy object.
- 3. There are three types of hydraulic energy:
 - a) potential or pressure energy
 - b) kinetic energy, the energy of moving liquids
 - c) heat energy, the energy of resistance to flow, or friction
- 4. Hydraulic energy is "neither" created nor destroyed, only converted to another form.
- 5. All energy put into a hydraulic system must come out either as work (gain) or as heat (loss).
- 6. When a moving liquid is restricted, heat is created and there is a loss of potential energy (pressure) for doing work. Example: A tube or hose that is too small or is restricted. Orifices and relief values are also restriction but are purposely designed into the system.
- 7. Flow through an orifice or restriction causes a pressure **drop**.
- 8. Oil must be confined to create pressure for work. A tightly sealed system is a must in hydraulics.
- 9. Oil takes the course of least resistance.
- 10. Oil is normally **pushed** into a pump, not drawn into it. (Atmospheric pressure supplies this push). For this reason, an air vent is needed in the top of the reservoir.
- 11. A pump does not pump pressure; it creates flow. Pressure is caused by **resistance** to flow.
- 12. Two hydraulic systems may produce the same power output, one at high pressure and low flow, and the other at low pressure and high flow.
- 13. A basic system must include four components: a reservoir to store the oil; a pump to push the oil through the system; valves to control pressure and flow; and a cylinder (or motor) to convert the movement into work.
- 14. Compare the two major hydraulic systems:
 - a) Open centre system = pressure is varied but flow is constant.
 - b) Closed centre system = flow is varied but pressure is constant.
- 15. There are two basic types of hydraulics:
 - a) Hydrodynamics is the use of fluid at high speeds "on impact" to supply power. Example: a torque converter.
 - b) Hydrostatics

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